

**OKLAHOMA DEPARTMENT OF ENVIRONMENTAL QUALITY  
INDUSTRIAL WASTEWATER TREATMENT/DISPOSAL PERMIT**

**PERMIT NUMBER: WD26-001  
ID NUMBER: I-05000420**

In compliance with the Oklahoma Pollutant Discharge Elimination System Act (OPDES Act), 27A O.S. Supp., § 2-6-201 et seq., and the rules of the Oklahoma Department of Environmental Quality promulgated thereunder,

Escofet US, Inc.  
1800 S. Merritt Rd.  
Elk City, OK 73644

is authorized to treat and dispose of wastewater in one flow-through surface impoundment (F01) and one total retention surface impoundment (T01) as described in the Appendix. The facility is located at:

NW¼, SW¼, SW¼, Section 30, Township 11N, Range 21WIM  
Beckham County, Oklahoma  
or at 1800 S. Merritt Rd., Elk City, OK 73644

The wastewater consists of wastewater from a concrete batch plant and wastewater from concrete etching. The former is classified as Class III wastewater, the latter as Class II wastewater, in accordance with OAC 252:616-1-2.

Discharge of wastewater to waters of the state is specifically prohibited.

The facility shall be maintained in accordance with the conditions set forth in Parts I, II, and III hereof.

Issuance of this permit in no way or in any respect affects the permittee's civil or criminal responsibility regarding disposal of wastewater, except with respect to the permittee's legal responsibility under the OPDES Act and DEQ Rules.

This is a new permit.

The issuance date of this permit is -----.

This permit shall become effective on -----.

This permit and authorization to operate the disposal system shall expire at midnight -----.

For the Oklahoma Department of Environmental Quality:

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Carol Paden, P.E., Manager  
Industrial Permits Section  
Water Quality Division

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George Russell IV, Director  
Water Quality Division

**PART I**

**A. SCHEDULE OF COMPLIANCE**

The permittee shall achieve compliance in accordance with the following schedule: None.

## PART II OTHER PERMIT REQUIREMENTS

A. The permittee is hereby given notice that this permit is in all respects subject to compliance with and actions under any and all applicable and relevant terms, conditions, provisions and requirements and any and all amendments of the laws of the State of Oklahoma, the rules of the Oklahoma Department of Environmental Quality, and Oklahoma's Water Quality Standards. The absence of any express reference within this permit of any particular statutory requirement, rule(s), regulation(s), or standard(s) shall in no respect be deemed or construed to exempt or preclude the application of such requirement, rule(s), regulation(s), or standard(s) to this permit or the permittee. By the Director's approval, grant, and issuance of this permit, permittee acknowledges receipt of true, correct, and current copies of Oklahoma's Water Quality Standards, as amended, and the rules of the Oklahoma Department of Environmental Quality.

### B. REOPENER CLAUSE

The permit may be reopened to implement and/or require impoundment and/or tank system modifications, additions, extensions, and/or operational changes; monitoring and reporting; reclassification of wastes; sludge management plans; best management practices; closure plans; and/or other appropriate actions.

### C. SURFACE IMPOUNDMENT REQUIREMENTS

1. A minimum freeboard of one (1) foot shall be maintained for F01.

A minimum freeboard of two (2) feet shall be maintained for T01.

2. The permittee shall maintain a written Impoundment Maintenance and Operation Plan (IMOP) that discusses maintenance, operational, and monitoring procedures as specified in OAC 252:616-5-2 for impoundment T01.

3. At such time as either of the surface impoundments are to be permanently taken out of service or at such time as the contents of either of the impoundments pose a risk to the environment or waters of the State, the owner or operator of the facility shall follow all closure requirements contained in OAC 252:616-13.

4. In all other respects, surface impoundments F01 and T01 shall be subject to standard conditions for surface impoundments contained in OAC 252:616, Subchapters 5, 7, and 13, including but not limited to requirements for construction, operation, maintenance, monitoring, and closure.

### D. TANK SYSTEM REQUIREMENTS

Not applicable since there are no tank systems that contain industrial wastewater at this facility.

### E. OTHER DISPOSAL METHODS

Solids, sludges, filter backwash, or other pollutants removed in the course of treatment or control of wastewaters shall be disposed of in a state-approved waste disposal site or to a company for recycling. Disposal of any waste or wastewater shall be in a manner such as to prevent any pollutant from such materials from entering waters of the state or waters of the United States.

If any such waste or wastewater is removed from the facility, the permittee shall keep accurate records that include the following information:

1. Name and address of company hauling waste.
2. The type and amount of waste hauled.
3. The final disposal site of waste hauled.

The permittee shall retain the above records for a period of at least five (5) years. Upon request, the above records shall be made available to DEQ's staff for inspection, review, and copying.

- F.** The permit does not authorize any disposal of pollutants or wastes other than by the surface impoundments (F01 and T01) authorized in the permit.

**APPENDIX**

**Description of Surface Impoundments**

<b>Classification</b> OAC 252:616-1-2		<b>Liner Description</b> OAC 252:616-7-1(8)	<b>Holding Capacity</b> OAC 252:616-7-1(6) <sup>(2)</sup>	<b>Wastewater Destination</b>
<b>S.I.</b> <sup>(1)</sup>	<b>Wastewater</b>			
F01 (2 cells)	Wastewater from a concrete batch plant – Class III	Concrete	Approx. 400 gallons 3' x 4' x 5' (each cell)	T01
T01 (5 cells)	Wastewater from F01 and from concrete etching process – Class II	Concrete	Approx. 9,000 gallons 18' x 9' x 7.5' (each cell)	Total retention/ recycled/offsite disposal

<sup>(1)</sup> Designation F refers to flow-through surface impoundments.  
 Designation T refers to total retention surface impoundments.

<sup>(2)</sup> Based on information provided in application. Freeboard requirements in Part II.C.1 must be met.

**Location of Surface Impoundments**

<b>S.I.</b>	<b>Legal Location</b>	<b>General Location and Description</b>
F01	NW¼, SW¼, SW¼, Section 30, Township 11N, Range 21WIM, Beckham County, Oklahoma	Immediately north of the main building, adjacent to the concrete batch plant
T01	NW¼, SW¼, SW¼, Section 30, Township 11N, Range 21WIM, Beckham County, Oklahoma	Next to the northeast corner of the main building

